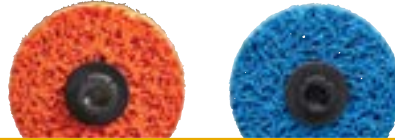


3D Unified Quick-Change Deburring & Blending Discs

3D Unified Quick-Change Deburring & Blending TS Discs



TIER:	BEST	BEST
TRADENAME:	BLAZE RAPID BLEND	VORTEX RAPID BLEND
ABRASIVE:	Ceramic Alumina	Engineered Aluminum Oxide
ATTACHMENT:	TS (Type II)	TS (Type II)



SIZE (D x T)	ABRASIVE	GRIT	DENSITY	MAX. RPM	STD. PKG.	PART #	PART #
1 x 1/4	Ceramic Alumina	XC	1	35,000	100	666233 13920	
1-1/2 x 1/4	Ceramic Alumina	XC	1	35,000	80	666233 13922 NS	
2 x 1/4	Ceramic Alumina	XC	1	22,000	25	666233 13925	
	Aluminum Oxide	M	1	22,000	25		662544 97070
3 x 1/4	Ceramic Alumina	XC	1	15,000	25	666233 13931	
	Aluminum Oxide	M	1	15,000	25		662544 97069

NS Non-stock, contact your Norton representative for current order quantities and lead-times.

3D Unified Quick-Change Deburring & Blending TR Discs



TIER:	BEST	BEST	BETTER
TRADENAME:	BLAZE RAPID BLEND	VORTEX RAPID BLEND	RAPID BLEND NEX
ABRASIVE:	Ceramic Alumina	Engineered Aluminum Oxide	Aluminum Oxide
ATTACHMENT:	TR (Type III)	TR (Type III)	TR (Type III)



SIZE (D x T)	ABR.	GRIT	DENSITY	MAX. RPM	STD. PKG.	PART #	PART #	PART #	
1 x 1/4	Ceramic Alumina	XC	1	35,000	100	666233 13919			
1-1/2 x 1/4	Ceramic Alumina	XC	1	35,000	80	666233 13921 NS			
2 x 1/8	Aluminum Oxide	M	4-6	22,000	60		662544 25632 NS		
	Aluminum Oxide	M	7-9	22,000	60		662544 33509 NS		
2 x 3/16	Aluminum Oxide	M	2-3	22,000	60		662544 28236 NS		
2 x 1/4	Ceramic Alumina	XC	1	22,000	25	666233 13923			
	Aluminum Oxide	C	7-9	22,000	60			662610 14921	
	Aluminum Oxide	M	1	22,000	25		662544 97067		
	Aluminum Oxide	M	2-3	22,000	60		662544 28237	662610 14897	
	Aluminum Oxide	M	4-6	22,000	60		662544 13660	662610 14911	
	Aluminum Oxide	M	7-9	22,000	60		662544 33510	662610 14935	
	Silicon Carbide	F	2	22,000	60			662610 14889	
	Silicon Carbide	F	3	22,000	60			662610 17306	
	3 x 1/8	Aluminum Oxide	M	4-6	15,000	40		662610 93556	
		Aluminum Oxide	M	7-9	15,000	40		662610 90909	
3 x 3/16	Aluminum Oxide	M	7-9	15,000	40		662544 28239 NS		
3 x 1/4	Ceramic Alumina	XC	1	15,000	25	666233 13930			
	Aluminum Oxide	C	7-9	15,000	40			662610 14922	
	Aluminum Oxide	M	1	15,000	25		662544 97068		
	Aluminum Oxide	M	2-3	15,000	40		662544 28238	662610 14898	
	Aluminum Oxide	M	4-6	15,000	40		662544 13661	662610 14912	
	Aluminum Oxide	M	7-9	15,000	40		662544 06395	662610 14936	
	Aluminum Oxide	F	4-6	15,000	40			662610 15419	
	Silicon Carbide	F	2	15,000	40			662610 14890	
Silicon Carbide	F	3	15,000	40			662610 16005		

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For unified wheels with arbor holes or spindle mounts, see the Non-woven Unified Wheel section. Quick-Change back-up pads shown at the end of this section.